

What is claimed is:

1. An extrudable composition for passing through a die, said composition comprising:
 - 5 A) a non-fluorinated melt processable polymer; and
 - B) 25 to 2000 parts per million by weight, based on total weight of the extrudable composition, of fluoropolymer, said fluoropolymer having a weight average particle size greater than 2 microns and less than 10 microns, as measured at a point immediately preceding the die; and wherein said composition is substantially free of interfacial agent.
- 10 2. The composition of Claim 1 wherein the fluoropolymer is a fluoroelastomer.
- 15 3. The composition of Claim 2 wherein the fluoroelastomer has a ML(1+10) at 121°C up to 80.
- 20 4. The composition of Claim 1 wherein the fluoropolymer is a semi-crystalline fluoropolymer.
- 25 5. The composition of Claim 4 wherein the semi-crystalline fluoropolymer has a melt index (ASTM D1238, 265°C, 5 kg weight) greater than 0.5 dg/min.
6. The composition of Claim 1 wherein the fluoropolymer is a multimodal fluoropolymer.
- 30 7. The composition of Claim 1 wherein the weight average particle size of the fluoropolymer is greater than 4 microns as measured at a point immediately preceding the die.

8. The composition of Claim 7 wherein the weight average particle size of the fluoropolymer is greater than 6 microns as measured at a point immediately preceding the die.

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9. The composition of Claim 1 wherein the non-fluorinated melt processable polymer is selected from the group consisting of i) hydrocarbon resins, ii) polyamides, iii) chlorinated polyethylene, iv) polyvinyl chloride, and v) polyesters.

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10. The composition of Claim 9 wherein the non-fluorinated melt processable polymer is a hydrocarbon resin selected from the group consisting of i) polyethylenes, ii) polypropylene, iii) polybutene-1, iv) poly(3-methylbutene), v) poly(methylpentene), and vi) copolymers of ethylene with an alpha-olefin.

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